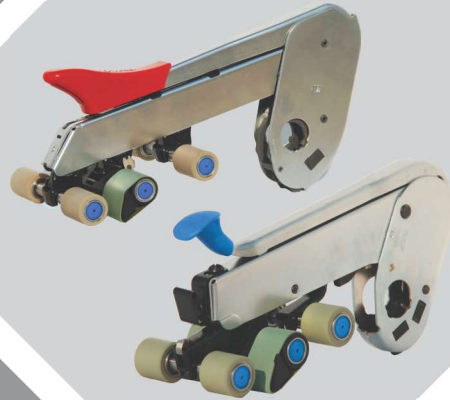
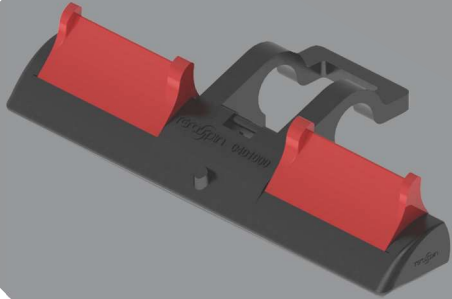


Precision components for spinning machines

TERASPIN



QUALITY  
RELIABILITY  
INNOVATION



**T**eraSpin, a business unit of A.T.E. Enterprises Private Limited, manufactures precision components for spinning machines at its state-of-the-art eco-friendly manufacturing facility at Sari, near Ahmedabad in Western India. TeraSpin product range includes complete drafting system (weighting arm, top roller and cradle) for roving frame and ring frame and spindles for ring frame. TeraSpin also provides customised upgrade for roving frame and ring frame drafting.

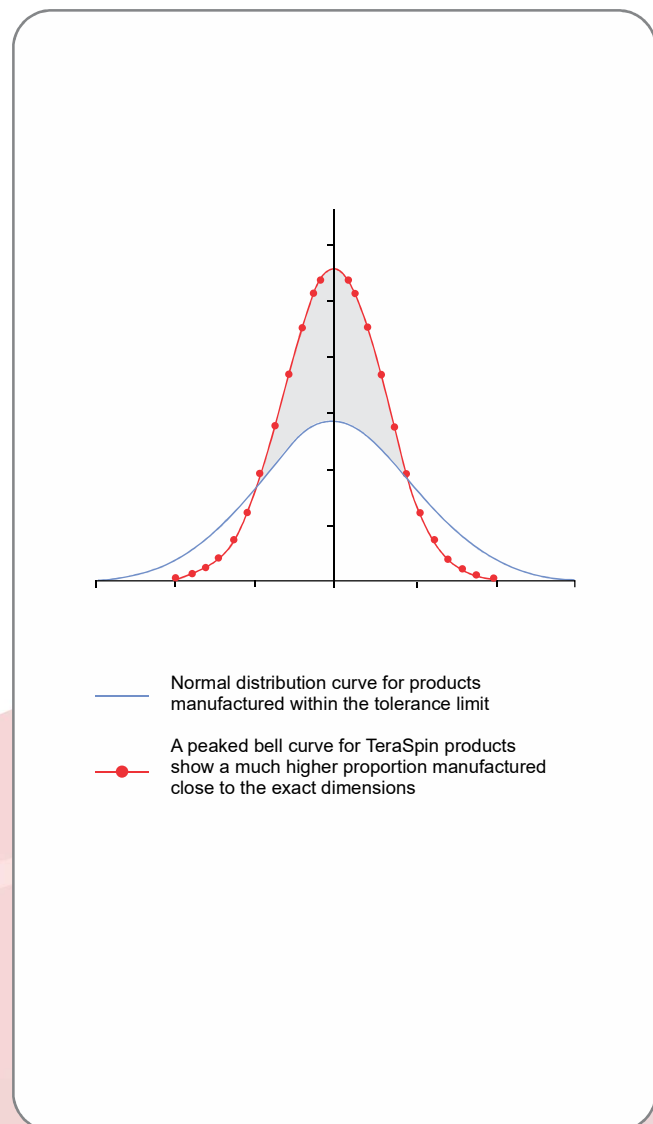
TeraSpin was formed with A.T.E.'s takeover of the textile machinery components business of SKF India Limited in the beginning of 2012. TeraSpin products are thus built on the strong foundation of SKF knowledge and expertise.

Through constant R&D at TeraSpin, some of these products have been further improved upon, thereby ensuring high performance and durability.

With a clear mandate of 'zero defect', 'zero rejection', 'excellence in quality', 'safety' and 'eco-friendly operations', TeraSpin has deployed a series of quality initiatives, such as ISO 9001:2015, ISO 14001:2015 and OHSAS 18001:2007. Thus, we ensure our products quality at every stage of the production process. All products are manufactured with a high degree of automation that helps achieve consistent quality on a mass scale.

At TeraSpin we manufacture all products as close to their nominal specification limits as possible as shown in the peaked bell curve of the normal distribution – driving towards Six Sigma quality levels.

TeraSpin's products are used by OEMs as well as for upgrades and replacement by spinning mills in all major textile and machinery producing countries like China, Germany, India, Indonesia, Japan, Spain, Turkey, and Vietnam.



## Weighting arms for short staple and worsted ring frames



### Features

- Reliable loading through leveraged force of helical coil springs
- Choice of load selection on each top roller
- Partial load release
- Corrosion resistant NiCr finish

### Benefits

- Consistent quality of yarn
- No height gauge setting required after cot buffing within the specified range of the cot diameters
- Free from vagaries of pneumatic pressure loss or pressure variations
- Suitable for a wide variety of fibres and yarn counts
- Virtually maintenance-free
- Long service life

**T**eraSpin weighting arms are characterised by their robust design and corrosion resistant finish. These weighting arms are built to last the lifetime of the ring frame. The loading springs used on TeraSpin weighting arms are pre-calibrated for specified loads and last a life time. Each weighting arm exerts the same load on top rollers irrespective of how long they are in use or at what position in the machine they are fastened.

### For short staple ring frames

- PK 2025-1251331 : for short cradle
- PK 2035-1251784 : for medium & long cradle
- PK 2025-22R : with higher front top roller load suitable for short cradle
- PK 2035-22R : with higher front top roller load suitable for medium & long cradle

### For worsted ring frames

- PK 1601-01 : zinc plated
- PK 1610-01 NC : nickle chrome plated

## Weighting arms for roving frames



PK 1500-0962604



PK 1500-0962604 NC



PK 1500-0962604 NK



PK 1500-0962602



PK 1500-0962602 NC



PK 1500-0962602 NK

**T**eraSpin weighting arms are characterised by their robust design and corrosion resistant finish. These weighting arms are built to last the lifetime of the roving frame. The loading springs used on TeraSpin weighting arms are pre-calibrated for specified loads and last a life time. Each weighting arm exerts the same load on top rollers irrespective of how long they are in use or at what position in the machine they are fastened.

### 3-roller drafting

- PK 1500-0962604 : zinc plated
- PK 1500-0962604 NC : nickle chrome plated
- PK 1500-0962604 NK : nickle chrome plated with new ergonomic knob
- PK 1500-0962602 : zinc plated
- PK 1500-0962602 NC : nickle chrome plated
- PK 1500-0962602 NK : nickle chrome plated with new ergonomic knob

### Features

- Reliable loading through leveraged force of helical coil springs
- Available in 3-roller and 4-roller drafting configurations
- Choice of load selection on each top roller
- Corrosion resistant NiCr finish
- New ergonomic design of knob

### Benefits

- Consistent quality of yarn
- No height gauge setting required after cot buffing within the specified range of the cot diameters
- Free from vagaries of pneumatic pressure loss or pressure variations
- Suitable for a wide variety of fibres and yarn counts
- Virtually maintenance-free
- Long service life



#### 4-roller drafting

- PK 1500-0001938 : zinc plated
- PK 1500-0001938 NC : nickel chrome plated
- PK 1500-0001938 NK : nickel chrome plated with new ergonomic knob
- PK 1500-0001940 : zinc plated
- PK 1500-0001940 NC : nickel chrome plated
- PK 1500-0001940 NK : nickel chrome plated with new ergonomic knob
- PK 1600-40 : zinc plated
- PK 1600-40 NC : nickel chrome plated

## Spindles and Inserts



**T**eraSpin is one of the few complete spindle manufacturers who make spindles and inserts that enable speeds up to 25,000 rpm (mechanical).

Spindles are available with many different combinations of features:

- Spindles for auto-doffing ring frames
  - with TeraSpin Smart Yarn Catchers
  - with knurling and cutters
  - with seal-band and cutters
- Spindles for manual doffing ring frames
- With self-locking inserts
- With external locking hooks
- Suitable for 4-spindle tape drives
- Suitable for tangential belt drives
- Aluminium plug type
- With spring type buttons
- With centrifugal type buttons

TeraSpin high performance HF series spindle inserts are well proven in design and widely accepted by spinning mills and spindle manufacturers. Millions of spindles are in operation across the globe.

### HF 100

for spindle speeds of up to 25,000\* rpm (mechanical)

### HF 1

for spindle speeds of up to 22,000\* rpm (mechanical)

### HF 21

for spindle speeds of up to 20,000\* rpm (mechanical)

*\*When used under the right conditions*

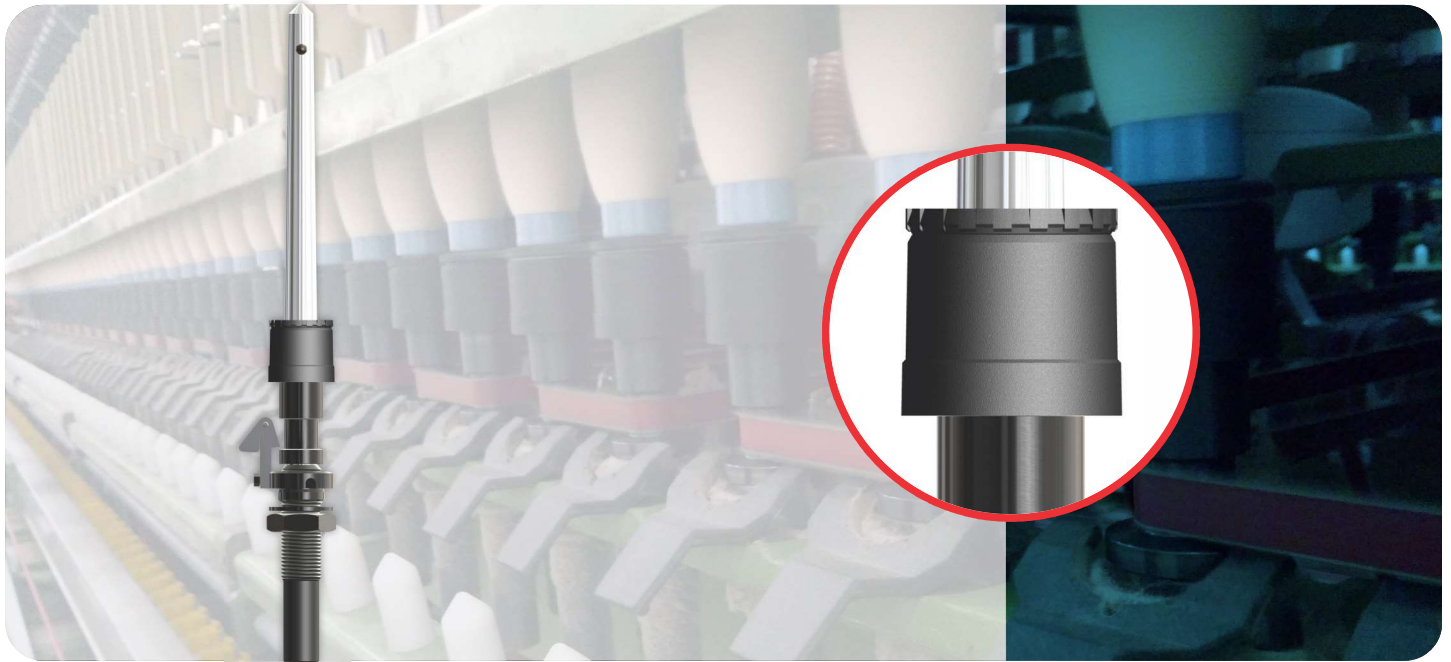
#### Features

- Reduced blade length to 100 mm (HF 100)
- Only two point contact (at footstep and neck bearing)
- Spring support for axial load
- Well proven conical foot step design
- Flexible centering sleeve

#### Benefits

- Self centering ensures concentric running
- Low coefficient of friction
- Very steady even at high spindle speeds
- Low energy consumption
- Low noise
- Spindle oil requirement reduced by up to 20% (HF 100)

## Smart Yarn Catcher



**A**ccumulation of residual yarn on ring frame spindles at the end of every doff has been a perennial problem for the spinning industry. The accumulated residual yarn is not only a waste of material, but also needs to be manually cleaned, which takes up many man-hours and also affects the productivity of the ring frames.

**No more accumulation of residual yarn –  
with the TeraSpin Smart Yarn Catcher**

Continuous innovation is TeraSpin's hallmark. TeraSpin has developed a Smart Yarn Catcher that is self-cleaning. The residual yarn left behind after every doff is expelled by centrifugal forces – putting an end to a major pain area in the operation of ring frames!

### Features

- Automatic opening & closing of clamping faces with change in spindle speed
  - Clamping faces open at 9500 rpm
  - Clamping faces close at 3000 rpm
- Firm grip of yarn between upper & lower clamping faces which can align precisely with each other due to special springs
- Nylon cutter for yarn cutting

### Benefits

- Minimum yarn used for clamping
- No accumulation of residual yarn – the flat annular clamping faces enable the clamped yarn to move out of device easily by centrifugal forces
- No cleaning of residual yarn – less labour hours
- Reduced start-up breaks
- Improved ring frame productivity
- Very long service life



**C**radles discharge the important function of keeping the apron in position over the rotating apron top roller so that fibres are effectively guided in the main draft zone. TeraSpin cradles are made with Fibre Reinforced Plastic (FRP) for long life and ease of handling.

### Ring frame cradles

- OH 62-1275254 (short polymer cradle, 70 mm gauge)
- OH 62-1275267 (short polymer cradle, 75 mm gauge)
- OH 131-1275264 (medium polymer cradle, 70 mm gauge)
- OH 121-000684 (long metal cradle, 70 mm gauge)

### Worsted ring frame cradles

- OH 554-000075 (metal cradle, 75 mm gauge)

### Roving frame cradles

- OH 514-1275261 (short polymer cradle)
- OH 534-1275268 (medium polymer cradle)
- OH 534-000110 (medium metal cradle)
- OH 524-000110 (long metal cradle)

#### Features of FRP cradles

- Rigid and stable structure for use under mill conditions
- Lighter in weight as compared to sheet metal cradles
- Design ensures gentle nipping and effective fibre control
- Cleaner surface for smooth rotation of top aprons
- Can readily replace existing metal cradles

#### Benefits

- No danger of deformed cradles being used (unlike metal cradles susceptible to deformation) and hence, no danger of producing poor quality of roving/yarn
- Existing range of spacer can be used on the cradles
- Consistent roving/yarn quality
- Maintenance-free



## Smart Cradles



### Features

- Minimum contact area minimises friction during apron rotation
- Fixed radius ensures uniform distance between apron nip and front roller nip
- Accommodates variation in apron length & maintains uniform apron tension

### Benefits

- Reduced yarn imperfections
- Longer apron working life
- Easy apron removal and mounting during maintenance

Through continuous R&D, TeraSpin has developed a new range of Smart cradles. The cradles discharge the important function of keeping the apron in position over the rotating apron top roller so that fibres are effectively guided in the main draft zone. New Smart cradles exercise better control over fibres in the front zone and hence give better roving and yarn quality.

### Ring frame cradles

OH S 168 (short polymer cradle, 70 mm gauge)

OH S 175 (short polymer cradle, 75 mm gauge)

### Roving frame cradles

OH P 110 (short polymer cradle)

OH P 310 (medium polymer cradle)

## Distance Clips



These small light weight plastic elements in a drafting system can sometimes make the difference between a good and bad yarn. TeraSpin ensures that the distance clips you buy are exactly of the same dimensions thousands after thousands in every order.

## Top Rollers



**T**op rollers are a pair of anti-friction, double row ball bearings having a common axle. Each top roller is manufactured such that the clearance between the hardened arbour and shell is perfectly matched with appropriately sized double row steel balls. The top rollers made for ring frames and speed frames are injected with just the right amount of a special grease – TRG 5. The ends are fitted with a uniquely designed seal to prevent leaks while in operation.

### Ring frame top rollers

LP 302-000684	LP 302-000075	LP 302-000825
LP S 3681	LP S 3751	LP S 3821
LP 303-000684	LP 303-000075	LP 303-000825
LP 302-000070	LP 302-000075L	LP 302-000070RLM
LP 302-000070G	LP 302-000080G	LP 302-000090G

### Worsted ring frame top rollers

LP 314-000075	LP 314-000825
LP 316-000075	LP 316-000825

### Roving frame top rollers

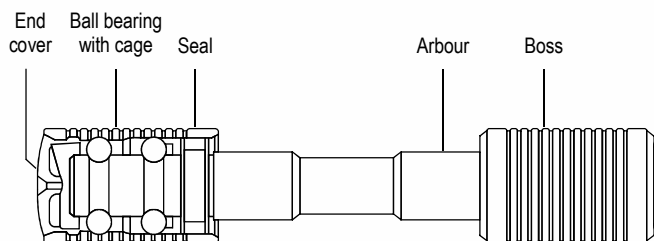
LP 315-000110	LP 317-000110
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#### Features

- Sturdy double row ball bearing
- Through hardening of axle and outer shells
- Effective U-type seal
- Lubricated with precise amount of special grease TRG 5

#### Benefits

- Higher load bearing capacity
- No ingress of foreign particles
- Long re-lubrication intervals reduce maintenance
- Smooth trouble-free operation under mill conditions
- Consistent quality output



Double row ball bearings with specially designed end seals to prevent grease leakage during use

## Upgradation Kits



**T**eraSpin upgradation kits offer the twin benefits of enhanced performance with low investment. A viable option adopted by many spinning mills across the globe, it improves productivity, quality, and energy efficiency.

### Drafting zone

Drafting upgradation is the preferred way of improving roving frame and ring frame performance. Outdated mechanical and/or old pneumatic drafting systems can be replaced by the more efficient TeraSpin spring loaded weighting systems. No compressed air is required.

### Spindle zone

Ring frames consume almost 60% of the power of the spinning process, out of which spindles and the spindle drive consume approx. 40%. A small saving here will directly reflect in the cost of the yarn. By optimising parameters like spindle wharve diameter, DUI, taper ratio, lift, etc., the power consumption can be considerably reduced.

### Benefits

- Increased spindle speed and productivity
- Reduced power consumption
- Improved and consistent quality of output
- Extended machine life

## Grease TRG 5

**T**eraSpin special grease TRG 5 is specially formulated to meet the stringent working conditions of the spinning industry. TRG 5 keeps drafting top rollers running with longer re-lubrication intervals. Its lubricating properties address the issues of micro dust, fluff, humidity, and temperature in the spinning section. It is also suitable for bottom roller bearings.



### Features

- Barium based grease
- High load carrying capacity
- Good metal affinity
- Excellent water resistant properties
- Wider range of working temperature (-30°C to +140°C)

### Benefits

- Higher load bearing capacity
- No ingress of foreign particles
- Long re-lubrication intervals reduce maintenance
- Smooth trouble-free operation under mill conditions
- Consistent quality output

# Sustainability at TeraSpin

TeraSpin is not only the epitome of quality, but it also embodies A.T.E.'s vision of sustainability. Hence, TeraSpin is certified under ISO 14001:2015 Environment Management System for its sustainable practices.

## Some of TeraSpin's green initiatives:

- Design of the buildings allows optimum use of natural light. Not a single electrical light is used in the office or factory during the day time.
- Green wall structure around the building with various plants and creepers helps to cut down heat coming into the structure.
- A water pipe network inside the structure of the building keeps it cooler.
- A unique two-stage evaporative cooling technology from HMX (a part of the A.T.E. group) provides 100% fresh cool air for people comfort and process efficiency.
- A sewage treatment plant from A.T.E. HUBER Envirotech (a part of the A.T.E. group) treats the wastewater and makes it usable for non-potable purposes like watering the trees and plants around the complex.
- A special type of PU coated flooring in the shop floor, prevents any seepage into the soil and is easy to clean too.
- Hazardous wastes like grinding dust and lubricating oils from the machining centres are carefully collected and handed over to government certified agencies for recycling and disposal.
- Use of IoT based remote monitoring from EcoAxis (a part of the A.T.E. group) ensures that the temperatures, CO<sub>2</sub> levels, etc., are always at the intended levels within the manufacturing facility and the office.
- Rain water harvesting and reverse bore wells replenish the ground water in the area.



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people & the planet